

Date: Thursday, 16/10/2008 4:46:55 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 42627
 Estimate Number : 13228
 P.O. Number :
 This Issue : 16/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 16/10/2008 Type : PURCHASED PARTS
 Previous Run : 42620

Drawing Name : 212 DETAIL PARTS

Part Number : D2127251069
 Drawing Number : D212-725-1
 Project Number : N/A
 Drawing Revision :
 Material : N/A
 Due Date : 23/10/2008

Qty: 1 Um: Each

Written By

Checked & Approved By

Comment

Julie Dawson

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-069 with Dart IPP D212-725-1-069"

Send a copy of this IPP

OCT 29 2008

[Signature]

2.0

D2127251069

Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 STIFFENER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-069

Stiffener

W645211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-069 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:46:55 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42627

Part Number: D2127251069

Job Number:



Seq. #:

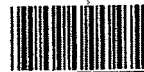
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.6

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3 .063 Batch No. 2511

1.6 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.7

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 2024 T3 .040 Batch No.0921.

1.7 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.8

Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

1.8 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.9

Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

1.9 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.10

Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27. Material 7075 T6 .063 Batch No. 0548.

1.10 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:46:55 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42627		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251069
This Issue	: 16/10/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D212-725-1
First Issue	: 16/10/2008	Project Number	: N/A
Previous Run	: 42620	Drawing Revision	:
	Type : PURCHASED PARTS	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>Julie Dawson 16.10.08</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-069 with Dart IPP D212-725-1-069"

Send a copy of this IPP

0208/10/20
 ①

2.0	D2127251069	Stiffener
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-069 Stiffener _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-069 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42627

Part Number: D2127251069

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:46:55 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42627	
Estimate Number : 13228	
P.O. Number :	
This Issue : 16/10/2008 S.O. No. :	Part Number : D2127251069
Prsht Rev. : NC	Drawing Number : D212-725-1
First Issue : 16/10/2008 Type : PURCHASED PARTS	Project Number : N/A
Previous Run : 42620	Drawing Revision :
Written By :	Material : N/A
Checked & Approved By : <u>Julie Dawson 16.10.08</u>	Due Date : 23/10/2008 Qty: 1 Um: Each
Comment :	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-069 with Dart IPP D212-725-1-069"

Send a copy of this IPP

OCT 29 2008

[Signature]

2.0

D2127251069

Stiffener



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
STIFFENER

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

Description Batch

1 D212-725-1-069

Stiffener W/645211

Attach serviceable tags

OCT 29 2008

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-069 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:46:55 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42627

Part Number: D2127251069

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

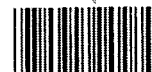
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.6

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24. Material 2024 T3 .063 Batch No. 2511

1.6 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.7

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25. Material 2024 T3 .040 Batch No.0921.

1.7 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.8

Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.9

Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26. Material 2024 T3 .050, Batch No. 1511.

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Squawk: 1.10

Discrepancy:

Fabricate ~~D212-725-1-069~~ Stiffener for Dart Aerospace.

Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27. Material 7075 T6 .063 Batch No. 0548.

1.10 Work Done By: Alvin Werner

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